



5112 SUN VALLEY DRIVE
 FORT WORTH, TX 76119
 TEL: 817-572-3303
 FAX: 817-478-0443

February 9, 2012

Ron Young, Director of Public Works
 City of Euless
 201 N. Ector Dr.
 Euless, TX 76039-3595

Re: Glade Park Block B

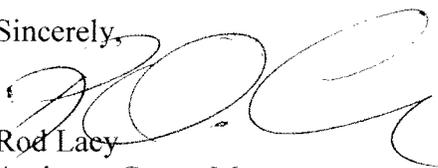
Dear Mr. Young:

We are requesting a permit for the above-mentioned project. Additionally, we are submitting the following information.

- Location of Project – SE. of Glade Road and Heritage Ave.
- Zoned – Commercial
- TCEQ permit with location maps
- Concrete Batch Plant will comply with TCEQ and EPA rules
- Plant will be in use 4-6 weeks
- Hours of operation will be 7-6 Monday thru Friday and Saturday if necessary
- \$125.00 Temporary use permit fee
- Contact persons for this operation will be:

Jose Gonzales	Plant Superintendent	817/538-3644
Steve Haberstroh	Construction Manager	817/538-3602

Thank you for your prompt attention in the matter. Please let me know if you require additional information.

Sincerely,

 Rod Lacy
 Assistant Const. Manager

FILE COPY

HTE 12 11 000002 \$125⁰⁰ Case #12-03-CC ASD



5112 SUN VALLEY DRIVE
FORT WORTH, TX 76119
TEL: 817-572-3303
FAX: 817-478-0443

February 6, 2012

Mr. Jason Cooper
Texas Commission on Environmental Quality
Region 4
2309 Gravel Dr
Fort Worth Texas 76118-6951

Subject: Portable Concrete Batch Plant
Eules, Tarrant County, Texas

Dear Mr. Cooper,

Jackson Construction, Ltd. is requesting permission to install and operate a portable concrete batch plant under the amended Standard Permit 30 TAC, 116.602. This portable concrete plant will be located 500 yds SE from the intersection of Glade Road and Heritage Ave. This plant will be located adjacent to public right-of-way and shall be exclusively dedicated to the production of concrete for our Glade Park Block B project in Eules, Tarrant County, Texas 76039.

For your review and approval, please find the following enclosures in support of our request:

FILE COPY

- Project Boundaries
- Form PI-1S-CBP, Air Quality Standard Permit Registration for CBP
- Registration Checklist
- Emissions Calculations
- Table 20, Concrete Batch Plants
- Table II, Fabric Filters
- Current Area Map
- Plot Plan
- Principle of Operation, Process Description
- Process Flow Diagram
- Plant Profile, Haganator
- TCEQ Core Data Form

If you have any question or need additional information, please feel free to contact me at (817) 572-3303.

Respectfully submitted,



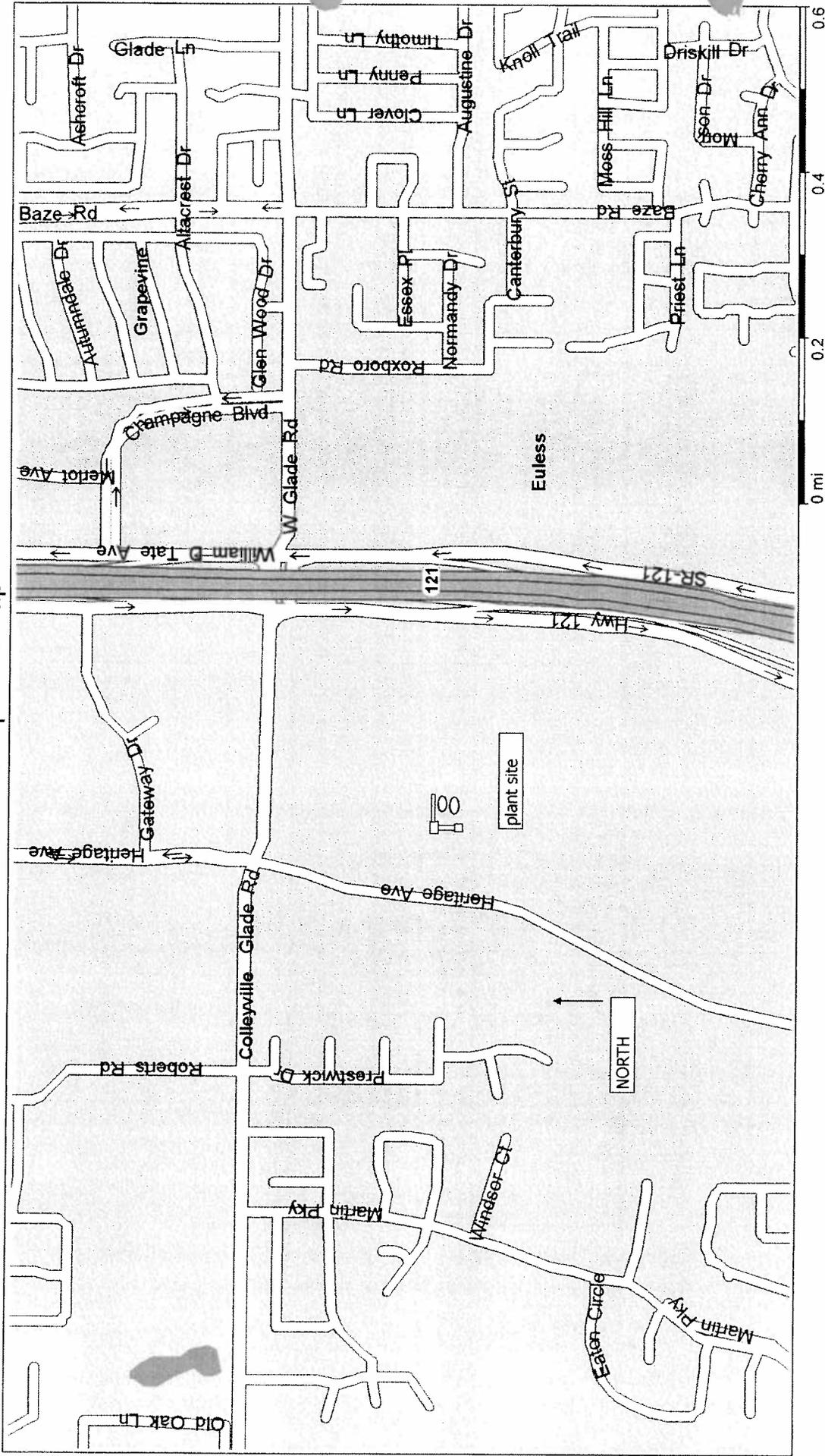
Rod Lacy

Construction Manager

cc: Job File

FILE COPY

Glade Park permit map





Form PI-1S-CBP

Air Quality Standard Permit Registration for Concrete Batch Plants

UPDATE: The TCEQ is now requiring all applications to be accompanied by the new TCEQ Core Data Form located at: <http://www.tnrcc.state.tx.us/permitting/projects/cr/index.html>.

Please print or type all information. This form is for use by concrete batch plants ONLY. All other air quality standard permit registrations should use Form PI-1S. Please contact the Mechanical/Combustion Section of the Air Permits Division with any questions at (512) 239-1250 or Fax (512) 239-1300. Written inquiries may be addressed to: Texas Commission on Environmental Quality, Office of Permitting, Remediation, & Registration, Air Permits Division (MC-162), P.O. Box 13087, Austin TX 78711-3087. The registrant is encouraged to use an administrative completeness checklist, available on request, to assist in providing the required information.

Forward application and supporting documentation to TCEQ, Air Permits Division (MC-162) P.O. Box 13087, Austin, TX 78711-3087; Forward any fees and a copy of this form <u>only</u> to Cashier, TCEQ, P.O. Box 13088, Austin, TX 78711-3088.		
For agency use only:		
I. VERY IMPORTANT INFORMATION		
A. Is CONFIDENTIAL information part of this registration?	YES	NO <input checked="" type="checkbox"/>
If "YES", is each confidential page so marked in big red letters?	YES	NO
B. Is this registration in response to, or related in any way to, a Notice of Violation (NOV) at this location?		
	YES	NO <input checked="" type="checkbox"/>
1. If "YES", date of NOV:	and the specific TCEQ rule(s) violated:	
C. Are the new facilities or changes to existing facilities represented in this registration required to be permitted as a disposal facility under the Taxes Solid Waste Disposal Act?		
	YES	NO <input checked="" type="checkbox"/>
D. Does this action result in the registration of any grandfathered facilities?	YES	NO <input checked="" type="checkbox"/>
II. REGISTRANT INFORMATION		
A. PERMITTEE: Jackson Construction, Ltd.		
(Entity legally responsible for permit; i.e., Owner or Operator of the facility)		
1. Individual Authorized to Act for Registrant: Rod Lacy	2. Title: Construction Manager	
3. Texas State Comptroller's Tax ID No.: 75-2678585		
4. Mailing Address: 5112 Sun Valley Drive Fort Worth, Texas 76119		
5. Telephone: 817 572-3303	6. Fax: 817 478-0443	
7. Technical Contact and Designee for Public Notice Period Questions:		8. Name:
9. E-mail Address:		10. Mailing Address:
11. Telephone:		12. Fax:



Texas Commission on Environmental Quality
Form PI-1S-CBP
Air Quality Standard Permit Registration
for Concrete Batch Plants

III. TYPE OF FACILITY:			
A. Permanent (Central or Ready Mix)	X	B. Portable Ready Mix	C. Permanent Specialty
<i>(check one):</i>			
D. Name of Facility and Company's Facility No.:		JCL Temporary Plant # 1	
E. TCEQ Account ID No. (if known):		94-7002-C	
F. Previous Exemption, Permit-by-Rule or Permit No.:		51662L014	
G. Proposed Start of Construction:	February 2012	H. Length of Time at this Site:	180 Days
IV. PHYSICAL LOCATION OF FACILITY:			
A. Street Address or Description of Location: 500 yds SE from the intersection of Glade Rd and Heritage Ave, Euless TX 76039. Tarrant County TX.			
<i>(A physical address or accurate driving directions must be provided on all registrations.)</i>			
B. Nearest City:	Euless, Texas	C. Zip Code:	76039
D. County:	Tarrant		
E. Latitude:	32	52 Minutes	39 Seconds
		North	F. Longitude:
			97
			6 Minutes
			16 Seconds
			West
<i>(Latitude and Longitude must be to the nearest second)</i>			
V. PUBLIC NOTIFICATION INFORMATION			
A. Contiguous or adjacent to Public Works Project?	YES	X	NO
B. Total number of employees of the company requesting this application:	150		
C. Please list the location (public place in the county where the facilities are/will be located) where you are planning to place a copy of the application for public review and copying during the public comment period:			
N/A			
D. Please furnish the names of the state legislators who represent the area where the facility site is located:			
1. State Senator:	Senator Chris Harris	2. State Representative:	Representative Joe Barton
<i>TCEQ FORM PI-1S-CBP, AIR QUALITY STANDARD PERMIT REGISTRATION FOR CONCRETE BATCH PLANT</i>			
VI. FEE and FRANCHISE TAX INFORMATION:			
A. A fee of \$900 is attached.	YES	NO	X
1. If no, explain why:	Not required, adjacent to public work project		
	<i>A permit fee is required if public notice must be performed.</i>		
2. Please forward the fee and a copy of this form to:	Cashier, TCEQ, P.O. Box 13088, Austin, TX 78711		
B. A copy of a Certificate of Good Standing from the State Comptroller's Office is attached.	YES	NO	X
1. If no, explain why:	Not required		
	<i>If the permittee is a corporation, a certification is required.</i>		



Texas Commission on Environmental Quality
Form PI-1S-CBP
Air Quality Standard Permit Registration
for Concrete Batch Plants

VII. SUBMIT THE FOLLOWING GENERAL INFORMATION:

A. A current area map is attached.	YES	X	NO
------------------------------------	-----	---	----

1. *A current area map is required for all standard permit registrations. This map must show a true north arrow, the entire plant property, and the location of the property relative to prominent geographical features such as highways, roads, streams, and significant landmarks such as buildings, residences, and schools. All areas within one mile of any plant boundary must appear on this map.*

B. A plot plan is attached.	YES	X	NO
-----------------------------	-----	---	----

1. *A plot plan is required for all standard permit registrations. The plot plan must show the plant property and clearly show all property lines, affected emission points, buildings, tanks, process vessels, and other process equipment. The plot plan must have a scale, must indicate a true north arrow, must reference a plant bench mark, and must be dated.*

C. A process description is attached.	YES	X	NO
---------------------------------------	-----	---	----

1. If NO, explain why:

2. *A process description and process flow diagram should be submitted for all registrations and must include a description of the project and related processes, and a description of any equipment being installed. The description must be in sufficient detail to indicate that the facility will conform to the specified conditions of the standard permit. If alternative fencing or borders are proposed in lieu of distance setbacks for stockpiles and roads, these design specifics must be included.*

D. Submit the following emissions data (including fugitive emissions) and the basis of emissions estimates:

Emission Point Number	Name of Source	Emission Rate of Each Air Contaminant			
		lb/hr		tons/yr	
		Total Suspended Particulate (PM)	Particulate Matter < 10 microns (PM ₁₀)	Total Suspended Particulate (PM)	Particulate Matter < 10 microns (PM ₁₀)
8	Central Baghouse	0	0.54428	0	0.67962
Figure 1	Material Handling	17.1	1.0	10.6	0.6
Figure 2	Stockpiles	0	0	1.1	0.5

TCEQ FORM PI-1S-CBP, AIR QUALITY STANDARD PERMIT REGISTRATION FOR CONCRETE BATCH PLANT



Texas Commission on Environmental Quality
Form PI-1S-CBP
Air Quality Standard Permit Registration
for Concrete Batch Plants

VIII. GENERAL REQUIREMENTS:

A. Submit itemized information and/or analysis demonstrating that all applicable general requirements as specified in TCEQ Rules - attach additional information as necessary to justify the following answers.

1. Please note: Atmospheric dispersion modeling will not be required as part of the air quality impact analysis.

YES	NO	N/A	§ 116.610(a)(1)	Not applicable
		X		
YES	NO	N/A	§ 116.610(a)(2)	The construction or operation of the permitted sources will commence prior to the effective date of a revision of this standard permit under which the project would no longer meet the requirements for the standard permit
X				
YES	NO	N/A	§ 116.610(a)(3)	The proposed project will comply with applicable provisions of federal New Source Performance Standards (NSPS)
		X		
YES	NO	N/A	§ 116.610(a)(4)	The proposed project complies with applicable provisions of Federal Clean Air Act (FCAA) § 112 (Hazardous Air Pollutants) under Title 40 Code of Federal Regulations Part 61 (40 CFR Part 61).
X				
YES	NO	N/A	§ 116.610(a)(5)	The proposed project complies with applicable Maximum Achievable Control Technology (MACT) standards under FCAA 40 CFR Part 63.
X				
YES	NO	N/A	§ 116.610(b)	The proposed project does not constitute a new major source or major modification for Prevention of Significant Deterioration (PSD) or nonattainment permits
X				
YES	NO	N/A	§ 116.610(c)	The proposed project does not circumvent by artificial limitations the requirements of 30 TAC § 116.610
X				

Air Quality Standard Permit for Concrete Batch Plants Registration Checklist

The following checklist has been developed so the Texas Commission on Environmental Quality (TCEQ), Air Permits Division (APD) can confirm the concrete batch plant (CBP) meets the standard permit requirements. Please read all questions and check "YES", "NO", or "N/A" (equivalent to True, False, or Not Applicable), or give specific information for the facility. If the CBP does not meet all conditions of this standard permit, it will not be allowed to operate under the standard permit and must apply for a case-by-case preconstruction permit as required under Title 30 Texas Administrative Code § 116.111 (30 TAC § 116.111).

COMPANY: Jackson Construction, Ltd. LOCATION: 500 yds SE from the intersection of Heritage Ave and Glade Road
Euless, TX 76039.

REGISTRATION NO.: 47002 ACCOUNT ID NO.: 94-7002-C COMPLETED BY: Rod Lacy

(check one) "specialty" - complete (1)-(4) "temporary" - complete (1)-(3) and (5) "permanent" - complete (1)-(3) and (6)

Condition Number	YES	NO	N/A	Description
(1)(A)	X			Registration Form PI-1S-CBP, Table 20, and supporting information attached/mailed to TCEQ, including air emission estimates, control devices and methods, process description, plot plan and area map
	X			Copies of all information mailed to Air Permits Division, regional office and applicable local programs
(1)(B)			X	\$900 fee sent to TCEQ Cashier (If "N/A", the answer to (2) must be "YES")
(1)(C)		X		Construction and/or operation has begun on the facility
(1)(D)	X			Registration submitted to TCEQ after September 1, 2000
(1)(E)			X	Air dispersion modeling has been submitted as a part of this registration
(1)(F)	X			Records will be maintained on-site to show hourly production and kept for 24 months or duration of operation at this site
(2)	X			Temporary facility located contiguous in or adjacent to the right-of-way of a public works project or related project segments (if "YES", public notice is not required)
(3)(A)	X			All cement/flyash storage silos and weigh hoppers are vented to a fabric or cartridge filter system
(3)(B)(i)	X			Fabric/cartridge filter systems and suction shroud will be operated properly with no tears or leaks
(3)(B)(ii)	X			All filter systems are designed to meet at least 0.01gr/dscf outlet
(3)(B)(iii)	X			All filter systems and mixer/truck loading control devices will meet visible emissions performance standards
(3)(B)(iv)			X	Cement and/or flyash silo filter exhausts are equipped with sufficient illumination to observe visible emissions performance if filled during non-daylight hours
(3)(C)(i)	X			Conveying systems to and from the silos are totally enclosed and maintained with no tears or leaks
(3)(C)(ii)	X			Except during cement/flyash tanker connect and disconnect, conveying systems to and from the storage silos will meet visible emissions performance standards

Condition Number	YES	NO	N/A	Description
(3)(D)	X			A warning device will be installed on each bulk storage silo to alert operators in sufficient time so that the loading operation can be stopped prior to over-filling and potential failure of filter systems
(3)(E)(i)		X		All in-plant roads will be covered with a material such as roofing shingles or tire chips
		X		All traffic areas will be covered with a material such as roofing shingles or tire chips
(3)(E)(ii)		X		All in-plant roads will be treated with dust-suppressant chemicals
		X		All traffic areas will be treated with dust-suppressant chemicals
(3)(E)(iii)	X			All in-plant roads will be watered
	X			All traffic areas will be watered
(3)(E)(iv)		X		All in-plant roads will be paved with a cohesive hard surface that is maintained intact and cleaned
		X		All traffic areas will be paved with a cohesive hard surface that is maintained intact and cleaned
(3)(F)	X			Dust emissions from all stockpiles will be minimized at all times by sprinkling with water, dust-suppressant chemicals, or covers
(3)(G)	X			All material spills immediately cleaned up and contained or dampened so dust emissions are minimized
(4)	SPECIALTY PLANTS			
(4)(A)				Site production shall not exceed 30 cubic yards per hour
(4)(B)				The cement/flyash weigh hopper is vented to a fabric or cartridge filter system
				The cement/flyash weigh hopper is vented inside the batch mixer
(4)(C)(i)				Dust emissions at the mixer feed are controlled by a spray device which eliminates visible emissions
(4)(C)(ii)				Dust emissions at the mixer feed are controlled by a pickup device delivering air to a filter
(4)(C)(iii)				Dust emissions at the mixer feed are controlled by an enclosed batch mixer feed so that no visible emissions occur
(4)(C)(iv)				Dust emissions at the mixer feed are controlled by conducting the entire mixing operation inside the enclosed process building such that no visible emissions from the building occur during mixing activities
(4)(D)				Vehicles used for the operation of the CBP will not be operated within 25 feet of any property line, except for entrance and exit to the site
				Roads and other traffic areas are bordered by dust-preventive fencing or other barrier along all traffic routes or work areas within the 25-foot specified buffer area and these borders will be constructed to a height of at least 12 feet (<i>details on the attached plot plan</i>)

Condition Number	YES	NO	N/A	Description
(5)	TEMPORARY PLANTS			
	X			This plant is considered temporary and will occupy the designated site for less than 180 consecutive days or will supply concrete for a single project, but not other unrelated projects
(5)(A)	X			Site production shall not exceed 300 cubic yards per hour
(5)(B)(i)	X			The facility will occupy the site for less than 180 consecutive days
	X			Site production shall not exceed 200 cubic yards per hour
			X	The facility will load rotary mix trucks through a discharge spout equipped with a water fog ring having low-velocity fog nozzles spaced to create a continuous fog curtain that minimizes dust emissions
			X	The water fog ring will meet the specified visible emissions performance standards
(5)(B)(ii)	X			The facility will use a suction shroud and fabric filter/cartridge filter system
	X			The suction shroud or other pickup device shall be installed at the batch drop point/mixer feed
	X			The suction shroud shall be vented to a fabric or cartridge filter system with a minimum of 4,000 acfm
(5)(C)(i)	X			The shroud baghouse exhaust or truck mix point is located at least <u>100 feet</u> from any property line*
(5)(C)(ii)			X	The facility is equipped with a water fog ring and the mix truck load point is a minimum of <u>300 feet</u> from the nearest off-property non-industrial receptor
(5)(C)(iii)(a)	X			The CBP production rate is equal to or less than 200 cyh AND all stationary equipment, stockpiles, or traffic areas used for the operation of the CBP (except for incidental traffic and the entrance and exit to the site) is not located or operated, respectively, within <u>25 feet</u> from any property line*
(5)(C)(iii)(b)			X	The CBP production rate is greater than 200 cyh and equal to or less than 300 cyh, AND all stationary equipment, stockpiles, and traffic areas used for the operation of the CBP (except for incidental traffic and the entrance and exit to the site) is not located or operated, respectively, within <u>50 feet</u> from any property line*
(5)(C)(iv)(a)			X	Roads and other traffic areas are bordered by dust preventive fencing or other barrier along all traffic routes or work areas within the 25-foot specified buffer area and these borders will be constructed to a height of at least 12 feet (<i>details on the attached plot plan</i>)
(5)(C)(iv)(b)			X	Stockpiles within this buffer distance must be contained within a three-walled bunker which extends at least two feet above the top of the stockpile (<i>details on the attached plot plan</i>)

Condition Number	YES	NO	N/A	Description
(6) PERMANENT PLANTS				
(6)(A)				Site production shall not exceed 300 cubic yards per hour
(6)(B)				The suction shroud or other pickup device shall be installed at the batch drop point/mixer feed
				The suction shroud or device shall be vented to a fabric or cartridge filter system with a minimum of 4,000 acfm
(6)(C)				All entry and exit roads and main traffic routes associated with the operation of the CBP (including batch truck and material delivery truck roads) shall be paved with a cohesive hard surface that can be maintained intact and shall be cleaned
				All batch trucks and material delivery trucks shall remain on paved surface when entering, conducting primary function, and leaving the property
				Other traffic areas comply with the control requirements of paragraph (3)(E)
(6)(d)(iii)(b)				Roads and other traffic areas are bordered by dust-preventive fencing or other barrier along all traffic routes or work areas within the specified buffer area and these borders will be constructed to a height of at least 12 feet <i>(details on the attached plot plan)</i>
				Stockpiles within this buffer distance must be contained within a three-walled bunker which extends at least two feet above the top of the stockpile <i>(details on the attached plot plan)</i>

* For CBPs which supply concrete for a single public works project, the "property line" measurements for purposes of compliance with this standard permit and 30 TAC § 111.155 shall be made to the outer boundaries of the designated public property, roadway project and associated rights-of-way.

THE VINCE HAGAN COMPANY

MODEL VH-1083 JP JET PLUSE

IN-TRUSS DUST COLLECTOR

FOR

JACKSON CONSTRUCTION, LTD.

PORTABLE CONCRETE BATCH PLANT

5112 SUN VALLEY DRIVE

FORT WORTH, TX 76119

TEL.: 817 572-3303

FAX: 817 478-0443

SPECIFICATION

**MODEL 1083-JP FREE STRANDING BAGHOUSE
ALSO IN-TRUSS DESIGN**

CLOTH FILTERING AREA	1083 FT.
NUMBER OF BAGS	99
BAG DIAMETER	6"
BAG LENGTH	84"
CLOTH WEAVE	Polyester Fume
PERMEABILITY	20 TO 30 CFM/Sq. Ft. Cloth Area at 1/2" gauge resistance
AIR VOLUME INTAKE (20" Blower)	6500 CFM to 17 3/8"
EXHAUST OPENING SIZE	19 7/16" X 17 3/8"
EFFICIENCY	100% AT 1 Micron
MANUFACTURER	THE VINCE HAGAN COMPANY
BAG WEIGHT	16 + 1 oz./sq. yd.

SILO VENT

297.567 CFM (1 + 2) = 481

14.6

**Table 20
Concrete Batch Plants**

1. What Type of plant? (Check one) Permanent Portable
2. What type of batching will be accomplished? (Check one)
 Wet (Rotary Mix Trucks) Dry Central Mix
3. Maximum Production Rates: 150 yd₃/hr 30,000 yd₃/yr
Maximum Operations: 10 hrs/day 5 days/week 52 wks/yr 2,600 hr/yr
Does facility operate at night? No

4. Cement/Flyash/Additive Silos Information:
- a) How many silos will this plant have? 2
- b) What is the volume of each silo? 1,673 ft₃
- c) Explain method of loading silo(s): Pneumatic load
- d) Is each silo equipped with overload warning device? Yes No
Please describe: **HIGH BIN LEVEL INDICATOR W/ LIGHT**
What Type of abatement device will be used on silo vent(s)? **CENTRAL BAGHOUSE**
- e) If baghouses are used on the vent(s), for each device submit the following data and attach a Table 11:

I. Flow rate _____ cfm Total filtering area _____ ft₂
Air to cloth ratio _____ Outlet grain area _____ gr/dscf
Method of cleaning bags _____
Automatic (not manual) sequenced cleaning? Yes No

(SILOS VENT TO CENTRAL BAGHOUSE)

II. Flow Rate 6,500 cfm Total Filtering area 1,083 ft₂
Air to cloth ratio 6 - 1 Outlet grain area .01 gr/dscf
Method of cleaning bags AUTOMATIC SEQUENCED PULSE JET
Automatic (not manual) sequenced cleaning? Yes No

III. Flow rate _____ cfm Total filtering area _____ ft₂
Air to cloth ratio _____ Outlet grain area _____ gr/dscf
Method of cleaning bags _____
Automatic (not manual) sequenced cleaning? Yes No

5. How will the batch drop to truck or central mixer be controlled to prevent dust emissions?

X Suction shroud with exhaust air to central baghouse?
(complete following and attach Table II)
Flow rate 6,500 cfm Total Filtering area 1,083 ft₂
Air to cloth ratio 6 - 1 Outlet grain area .01 gr/dscf
Method of cleaning bags AUTOMATIC SEQUENCED PULSE JET
Automatic (not manual) sequenced cleaning? Yes No

_____ Flexible Discharge Spout with Water Fog Ring (attach design drawing)

_____ Other type of abatement device (explain in detail and attach design drawing):

6. The cement weigh hopper will be vented to the: (Pick One)

_____ Cement/Flyash Silo Baghouse _____ Central Baghouse

_____ Discharge Spout

_____ Other: _____

7. List all additive or ad-mixtures and maximum usage rates at your facility:

Provide additional information on any items requested above in this space:

WATER REDUCER RETARDER 17.008 OUNCES PER CUBIC YARD

AIR ENTRAINMENT 2.202 OUNCES PER CUBIC YARD

8. Will the sand and aggregate be washed prior to delivery at your facility? X Yes ___ No

9. The number of acres or square feet which may be covered by aggregate stockpiles: 40,000 SF

10. Explain the method of moving aggregate from storage piles to the mixing area (in detail):

MATERIAL WHEEL LOADER TO RADIAL STACKING BIN CHARGING CONVEYOR,
UP CONVEYOR TO OVERHEAD AGGREGATE BIN.

11. Will water sprays be used at the following locations:

a) Stockpiles X Yes ___ No

b) Aggregate bin outlet ___ Yes X No

c) Conveyor transfer points ___ Yes X No

d) Screens ___ Yes X No

12. Plant roads will be: ___ Paved & Cleaned ___ Paved & Vacuumed

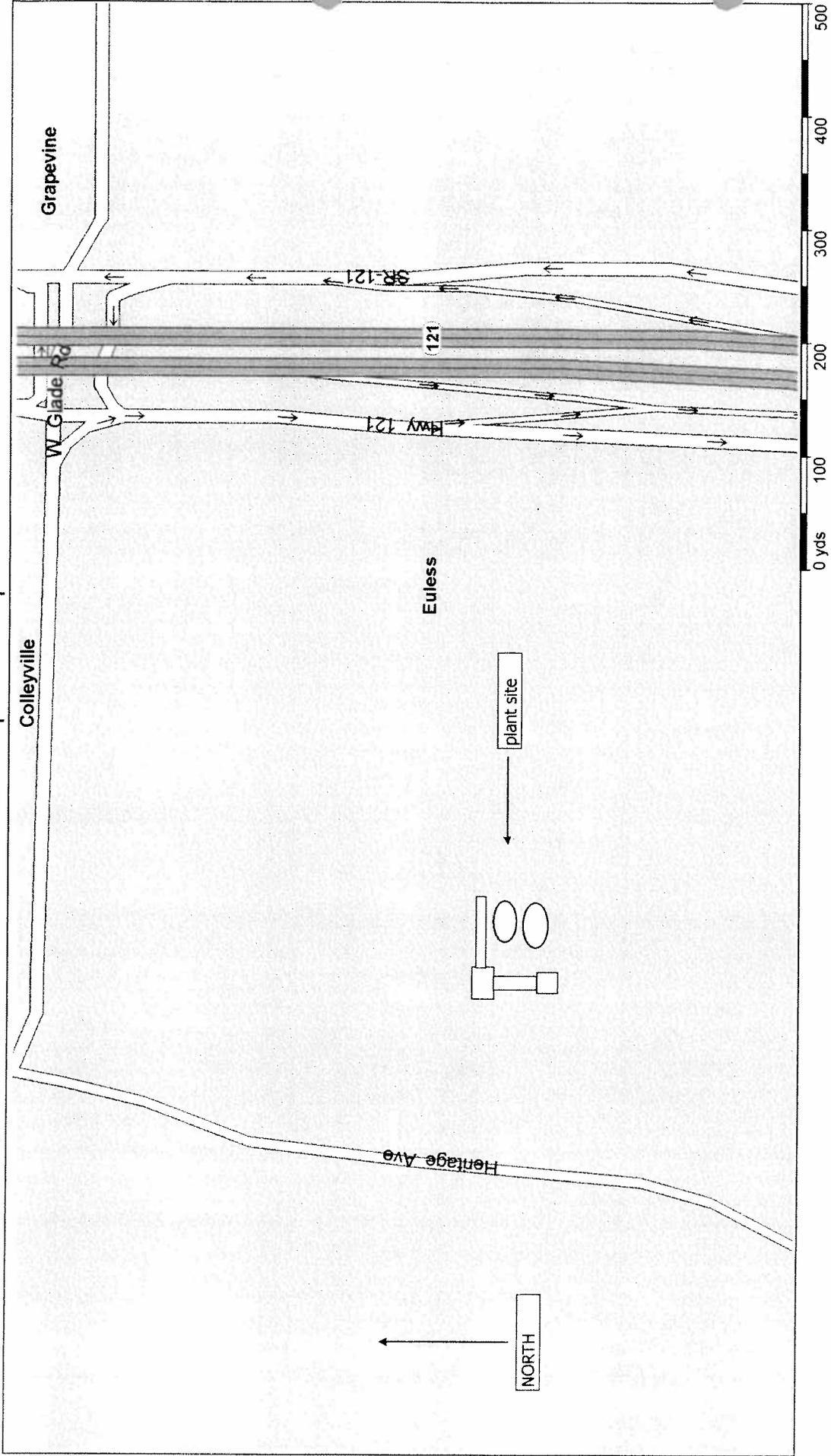
___ Oil Coated ___ Gravel ___ Chemical Sprayed X Water Sprinkler

13. Aggregate transport trucks have: X Beds covered by tarps ___ A sprinkler system

14. Please provide the following information for all vehicles which travel on plant property:

Vehicle Type	Speed	Weight (LBS)		# Of Wheels	Distanced Traveled Per Round Trip (MI or FT)	
		Empty	Full		Paved	Unpaved
Raw Aggregate	<u>15</u>	<u>20,000</u>	<u>65,000</u>	<u>18</u>	<u>Vary</u>	<u>400'</u>
Loaders	<u>15</u>	<u>30,000</u>	<u>30,000</u>	<u>4</u>	<u>Vary</u>	<u>400'</u>
Cement Tankers	<u>15</u>	<u>12,000</u>	<u>60,000</u>	<u>18</u>	<u>Vary</u>	<u>400'</u>
Flyash Tankers	<u>15</u>	<u>12,000</u>	<u>60,000</u>	<u>18</u>	<u>Vary</u>	<u>400'</u>
Additives	<u>15</u>	<u>20,000</u>	<u>65,000</u>	<u>18</u>	<u>Vary</u>	<u>400'</u>
Mix Trucks	<u>15</u>	<u>15,000</u>	<u>40,000</u>	<u>10</u>	<u>Vary</u>	<u>400'</u>

Glade Park permit map



Plant
Setup
Drawing

CONCRETE BATCH PLANT

INTRODUCTION

A concrete batch plant stores, conveys, measures, and discharges the ingredients for making concrete to mixing or transportation equipment. The primary ingredients used to make concrete are sand, aggregate, cement, fly ash, and water. The raw materials are delivered to a plant by rail, truck, or barge. The ingredients are stored separately so that specific amounts of each can later be dispensed for mixing. Depending on the type of operation, the ingredients could be blended in a mixer at the plant, on a truck in route to the job site, or at the job site. The most common operation (for which this package has been written) is loading raw materials into batch mix trucks. Some of the calculation methods described below are also valid for other types of concrete operations.

The basic equipment in a concrete batch plant includes conveyors (belt, screw, and pneumatic), storage silos, hoppers, mixers, as well as packaging, transportation, and loading equipment (trucks and front-end loaders). Figure 1 at the back of this section shows a typical concrete batch plant layout with identifiable emission sources. In most cases, the only pollutant of concern is particulate matter, consisting of cement, aggregate, gravel, sand, and road dust.

INSTRUCTIONS

This manual was developed with the purpose of providing a guide for calculating emission at concrete batch plants. Tables are provided for identifying the input data required and the particulate matter calculation results. In most cases, the upper portions of the tables are used to enter input data. Use the equations which follow the table to perform emission calculations and record the results in the lower portion of the table.

NOTE: MANY OF THE CALCULATIONS ARE MADE USING DATA IN TABLE 20 "CONCRETE BATCH PLANTS". YOU SHOULD FILL-OUT THIS FORM FROM MAXIMUM OPERATING CONDITIONS AND ACTUAL EQUIPMENT SPECIFICATIONS AT YOUR FACILITY.

Information on the following table is used throughout the calculations.

TABLE 1 - CONCRETE BATCH PLANT CAPACITY

AP = Maximum Annual Production in cubic yards per year (yd^3 / yr)	30,000
HP = Maximum Hourly Production in cubic yards per hour (yd^3 / hr)	150
AH = Maximum Annual Operation Hours in hours per year (yr / yr)	2,600

(3) CENTRAL BAGHOUSE CALCULATIONS

Use the following section for concrete batch plants which use a central suction baghouse to control PM emissions from weigh hoppers and/or truck loading points. Therefore, do not use previous calculations for those points that are controlled by this baghouse. PM emissions from forced air baghouses are assumed to be only PM10. For new and modified plants, BACT requires a maximum outlet grain loading of 0.01 gr/dscf.

TABLE 5 – CENTRAL BAGHOUSE CALCULATIONS

<u>INPUT</u>	<u>OUTPUT</u>
<u>ACFM = Actual air flow through baghouse (ft³ / minute)</u>	<u>6500</u>
<u>GL_o = Outlet grain loading of filter (gr / dscf)</u>	<u>.01</u>
<u>AH = Maximum Annual operating hours (hr / yr)</u>	<u>2600</u>
<u>OUTPUT</u>	
<u>E_{bh} = Hourly PM10 emissions (lb / hr)</u>	<u>.54428</u>
<u>E_{ba} = Annual PM10 emissions (tons / year)</u>	<u>.67926</u>

TABLE 6 – DROP POINT EMISSIONS

<u>INPUT</u>	<u>SAND</u>	<u>AGGREGATE</u>
<u>HP = Maximum Hourly Protection (ton /)hr</u> (from Table 1 & above)	<u>131.25</u>	<u>166.28</u>
<u>AP = Maximum Annual Production (ton / yr)</u> (from Table 1 & above)	<u>327.600</u>	<u>414.960</u>
<u>K = particle size multiplier (for Total Suspended PM)</u>	<u>0.74</u>	<u>0.74</u>
<u>U = mean wind speed – see Table 10</u>	<u>9.2</u>	<u>9.2</u>
<u>M = Material moisture content (percentage divided by 100)</u>	<u>.04</u>	<u>.04</u>
<u>CF = Control Factor (see Table 9)</u>	<u>0.3</u>	<u>0.3</u>
<u>N = Number of drop points</u>	<u>4</u>	<u>4</u>
<u>INTERMEDIATE</u>		
<u>U1 = MEAN WIND SPEED FACTOR</u>	<u>2.20</u>	<u>2.20</u>
<u>M1 = moisture content factor</u>	<u>2.63</u>	<u>2.63</u>
<u>OUTPUT</u>		
<u>E₁₃ = hourly TSP emissions (lbs / hr)</u>	<u>.0257</u>	<u>.039517</u>
<u>E₁₄ = hourly PM10 emissions (tons / yr)</u>	<u>.01285</u>	<u>.019758</u>
<u>E₁₅ = annual TSP emissions (tons / yr)</u>	<u>.0321</u>	<u>.049378</u>
<u>E₁₆ = annual PM10 emissions (tons / yr)</u>	<u>.01605</u>	<u>.02465</u>

TABLE 8 - VEHICLE EMISSIONS DATA

	<u>TRUCK #1</u>	<u>TRUCK #2</u>	<u>TRUCK #3</u>	<u>TRUCK #4</u>	<u>TRUCK #5</u>
<u>k = particle size multiplier</u>	<u>0.80</u>	<u>0.80</u>	<u>0.80</u>	<u>0.80</u>	<u>0.80</u>
<u>sc = silt content of road surface, if not known, use: unpaved surface = 4.8%, paved = 7.1%</u>	<u>7.1</u>				
<u>S = average vehicle speed (mph)</u>	<u>15</u>				
<u>WT = average vehicle weight in tons</u>	<u>20</u>				
<u>W = # of wheel / truck</u>	<u>10</u>				
<u>P = number of days with at least 0.01 in. rain per year (see Figure 2)</u>	<u>190</u>				
<u>Cf = control factor (see Table 11)</u>	<u>.3</u>				
<u>AP = maximum annual Production rate (tons / tr)</u>	<u>742.56</u>				
<u>DT = distance traveled per Round trip (miles)</u>	<u>1.5</u>				
<u>TC = average truck capacity per trip (tons)</u>	<u>24</u>				
<u>WT1 = average weight factor</u>	<u>3.773</u>				
<u>W1 = wheel factor</u>	<u>1.58</u>				
<u>VMT = vehicle miles traveled</u>	<u>7280</u>				
<u>E₁ = TSP road emissions (tons / yr)</u>	<u>4.68</u>				
<u>E₂₂ = PM10 road emissions (tons / yr)</u>	<u>2.31</u>				

FANS

THE VOLUME PER UNIT OF TIME VARIES DIRECTLY AS THE FAN SPEED. THE TOTAL FAN HEAD AND FAN STATIC PRESSURE VARY AS THE SQUARE OF THE FAN SPEED.

THE AIR POWER VARIES AS THE CUBE OF THE FAN SPEED. THE FAN POWER MAY ALSO BE TAKEN AS VARYING IN THE SAME MANNER

$$\text{FAN HORSEPOWER} = 0.0158 \times \text{CFM} \times W_g E$$

WHERE

CFM = VOLUME HANDLED BY THE FAN AT THE GIVEN TEMPERATURE IN CUBIC FEET PER MINUTE

W_g = PRESSURE OR SUCTION INCHES WATER GAUGE

E = PERCENT FAN EFFICIENCY WHEN OPERATING UNDER THE ABOVE CONDITIONS

WHEN DESIGNING FANS TO OPERATE AT AN ALTITUDE, VOLUME AND HEAD SHOULD BE MULTIPLIED BY THE FOLLOWING FACTORS:

<u>ALTITUDE FT. ABOVE SEA LEVEL</u>	<u>0</u>	<u>2000</u>	<u>4000</u>	<u>6000</u>	<u>8000</u>	<u>10000</u>	<u>12000</u>	<u>14000</u>
<u>MULTIPLYING FACTOR</u>	<u>1.0</u>	<u>1.079</u>	<u>1.165</u>	<u>1.257</u>	<u>1.357</u>	<u>1.464</u>	<u>1.581</u>	<u>1.700</u>

APPROXIMATE FAN EFFICIENCIES

<u>PADDLE BLADED AND FORWARD CURVED</u>	<u>45 - 60%</u>
<u>BACKWARD CURVED BLADES</u>	<u>60 - 75%</u>
<u>RADIAL TIPPED</u>	<u>50 - 65%</u>
<u>AEROFOIL</u>	<u>70 - 80%</u>

1. AGGREGATE STORAGE BIN
2. AGGERGATE WEIGH BATCHER
3. BATCH TRANSFER CONVEYOR
4. CEMENT STORAGE SILO
5. CEMENT FEEDER
6. CEMENT WEIGH BATCHER
7. FLY ASH STORAGE SILO
8. VH-1083 JP DUST COLLECTOR
9. 8.0 CUBIC YARD HORIZONTAL SHAFT RIBON MIXER

PROSECC FLOW DIAGRAM

CONCRETE BATCH PLANT

A. CEMENT, FLYASH, SAND, & AGGREGATE DUST

AIR
DELIVERY

SOURCE #6
111 CU. FT. CEMENT
WEIGH BATCHER

SOURCE #9
MIXER
LOADING

CONTROL #8
VH-1083
BAGHOUSE

AIR
DELIVERY

SOURCE #4
1673 CU. FT.
CEMENT SILO

SOURCE #7
1252 CU. FT.
FLYASH SILO

B. SAND AND STONE AGGREGATES

SOURCE #1
CONTROL #8 – PRE-WASHING

C. PLANT ROADS

SOURCE #3
CONTROL #3 – GRAVEL – WATERING DOWN AS NECESSARY

